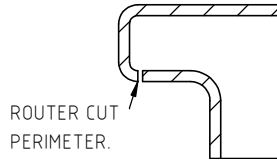


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LID TRIM AND FASTENING DETAIL

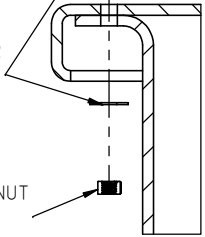


ROUTER CUT PERIMETER.

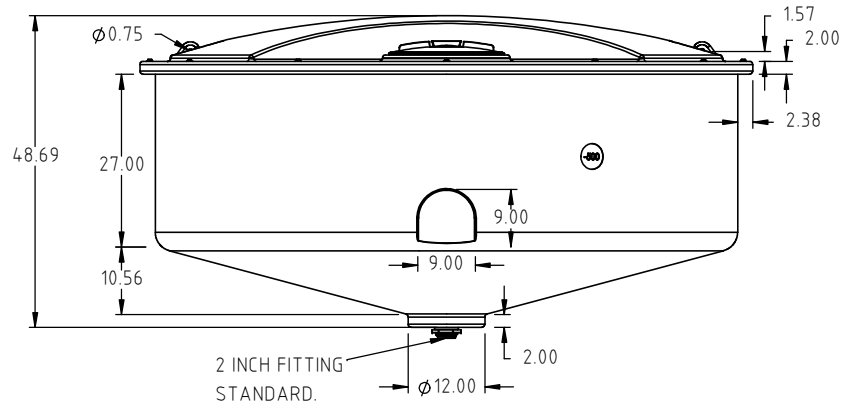
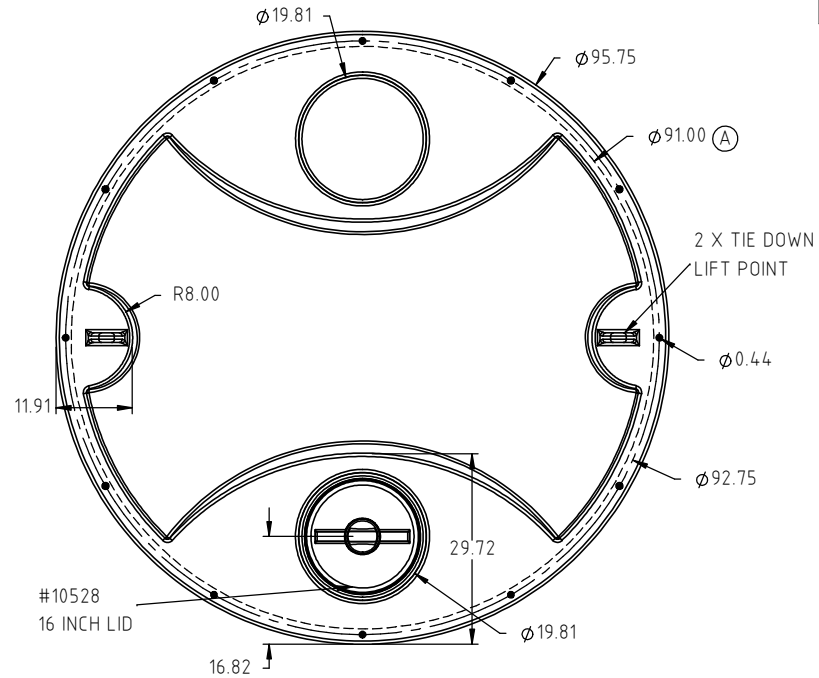
P.N.10101  
3/8" X 1-1/2" HEX BOLT  
X 12



P.N.11094  
3/8" FLAT WASHER  
X 24



P.N.11093  
3/8" HEX NUT  
X 12



				DRAWN / DATE DHJ 2/3/12	MATERIAL 10420
A	Ø91.00" WAS Ø90.00" ON THE PRINT.	ADH 5/16/17	3385	APPRD. / DATE REH 7/12/12	
REV	DESCRIPTION	BY / DATE	CCN		
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT: 212.00 LBS	NOTES: 1.) 0.28" THICK AT FITTING.
POLYETHYLENE		METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°		SHIPPING WEIGHT: 214.00 LBS	
±1% @ 68°F				FINISH:	

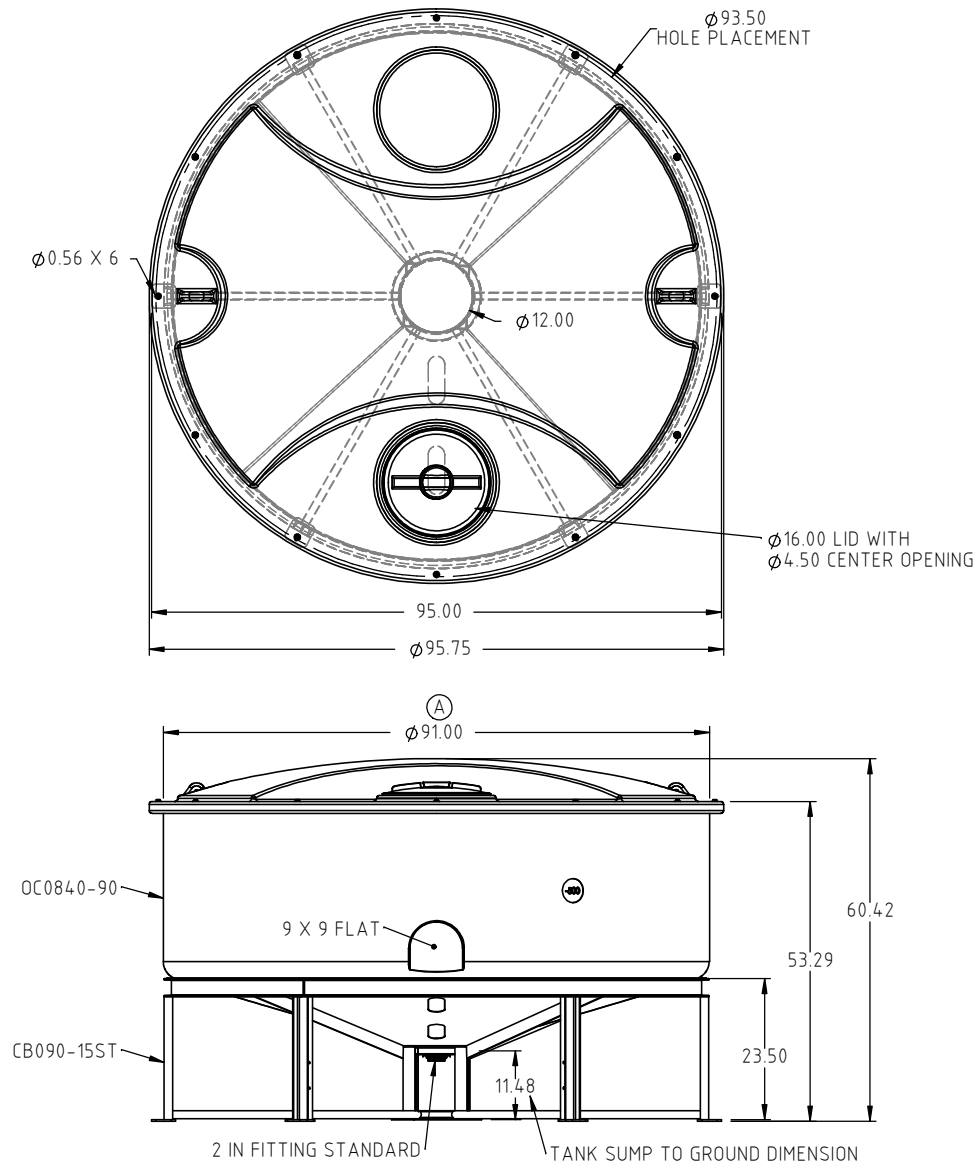


**Den Hartog**  
INDUSTRIES, INC.

Acra Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION 840 GALLON OPEN CONE WITH BOLT ON TOP	
SCALE N.S.	PART NO. OC0840-90



				DRAWN / DATE ADH 4/2/12	MATERIAL SEE TANK AND STAND PRINTS
A	Ø91.00" WAS Ø90.00" ON PRINT.	ADH 5/16/17	3385	APPROD. / DATE REH 7/12/12	
REV	DESCRIPTION	BY / DATE	CCN		
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION ANSI 14.5M		SHOT WEIGHT:	NOTES:
POLYETHYLENE	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°			SHIPPING WEIGHT: SEE TANK AND STAND PRINTS	
±1% @ 68°F				FINISH:	



**Den Hartog**  
INDUSTRIES, INC.

Acra Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION 840 GALLON, 15°, OPEN TOP CONE BOTTOM TANK AND STAND	
SCALE N.S.	PART NO. OC0840-90+CB090-15ST